



Polska

WELDING CERTIFICATE

Issue No. 2 of 20th of August 2018

for

EXALO DRILLING S.A. Oddział „Diament” w Zielonej Górze
ul. Naftowa 3A, 65-705 Zielona Góra, Poland

1. Scope of the certificate:

Manufacturing of structural components according to requirements of EN 1090-2:2008+A1:2011.

2. Type of products:

Steel structural components in execution classes EXC1, EXC2, EXC3.

3. Powers for welding:

- The quality requirements for fusion welding of metallic materials of EN ISO 3834-2:2005 in the scope of manufacturing of products listed in point 2 are fulfilled.

- Parent metal groups (according to ISO/TR 15608):

1.1, 1.2, 1.2 + 3.2, 8.1

- Welding processes and allied processes (according to EN ISO 4063):

111	Manual metal arc welding
135	MAG welding with solid wire electrode
141	TIG welding with solid filler material (wire/rod)
141 + 111	TIG welding with solid filler material (wire/rod) + + Manual metal arc welding

- Authorised welding supervision:

Name, Surname	Function	Qualifications
KRYSTIANS Leonard	Welding Supervisor	EWE

4. Other applied processes:

Mechanical cutting, cold forming, thermic straightening, drilling, mechanical fastening, assembly, surface treatment, surface protection.

This welding certificate will remain valid as long as no cases occur listed in point B.4.1 of EN 1090-1:2009+A1:2011 and unless the certificate of conformity of the Factory Production Control is not suspended or withdrawn by the notified body.

Remarks: - - -

Warsaw den 20.08.2018



Mieczysław Obiedziński
Director of Certification Center